	OF REVISION (NOW HAS BEEN AUTHORIZED FOR THE		1. DATE (YYMMOO) 03/10/1	OMB No. 0704-0188		
Public reporting burden for the collector of information is a sources, gathering and mathetring the date headed, and or aspect of the collector of information, including suggestors Operations and Paports, 1215 Jefferson Devis Highway, St. (0704-0186), Washington, DC 20503.	ompleting and seviening the delection of informal for reducing this burden, to Department of Defens	on. Send comments regarding e. Washindon Headquarters Ser	this burden estimate or any ovices. Directorale for inform	ACTIVITY NO.		
PLEASE <u>DO NOT</u> RETURN YOUR COMPLETED FORM CONTRACTING OFFICER FOR THE CONTRACTIPROCUR	TO EITHER OF THESE ADDRESSES. REI ING ACTIMITY NUMBER LISTED IN ITEM 2 OF TH	TURN COMPLETED FORM TO HIS FORM.	THE GOVERNMENT ISSU	3. DODAAC		
4. ORIGINATOR	b. ADDRESS (Street, City, State, Za	Code)	5. CAGE COD	E 6. NOR NO.		
a. TYPED NAME (First, Middle Initial, Last)	Cdr., ECBC ATTN: AMSRD-ECB-EN	A-P	81361	-001		
Rosina Poole	APG, MD 21010-5423		7. CAGE COD 81361	E 8. DOCUMENT NO. P5-1-3500		
9. TITLE OF DOCUMENT		10. REVISION LET		11. ECP NO.		
TESTER, LWMP, M48 MASK		a. CURRENT	b. NEW	162-0021		
12. CONFIGURATION ITEM (OR SYSTI Mask, Chemical-Biological: Apache Av				NOR Sheet 1 of 4		
13. DESCRIPTION OF REVISION						
This is the Initial Release	ase of Special Packa	ging Instruct:	lon P5-1-350	0.		
				•		
		•				
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				•		
14. THIS SECTION FOR GOVERNMENT USE ONLY						
a. (X one) X (1) EXISTING	DOCUMENT SUPPLEMENTED BY THIS	NOR MAY BE USED IN A	MANUFACTURE.			
(2) REVISED DOCUMENT MUST BE RECEIVED BEFORE MANUFACTURER MAY INCORPORATE THIS CHANGE.						
(3) CUSTODIAN OF MASTER DOCUMENT SHALL MAKE ABOVE REVISION AND FURNISH REVISED DOCUMENT.						
b. ACTIVITY AUTHORIZED TO APPRO	IVE CHANGE FOR GOVERNMEN	IT C. TYPE	D NAME (First, Middle	inital, Last)		
d. TITLE	e. SIGN	ATURE		1. DATE SIGNED (YYMMOD)		
15. a. ACTIVITY ACCOMPLISHING RE	b. REVI	SION COMPLETED (S	ilgneture)	C. DATE SIGNED		
DD Form 1695, APR 92	Previous editions a	re obsolete.				

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PAN: 162-0021 NOR NO. -001

NOT APPLICABLE TO INTERPLANT SHIPMENTS (A)

		T APPLICABLE			MINI DI			NATIONAL STOCK NUMBER
SPECIAL PACKAGING INSTRUCTION(SPI) (A) 4240-01-497-5068								
NOMENOLATURE UI QUP SPI NUMBER (PN)							SPI NUMBER (PN)	
TESTER, LWMB, M48 M	ASK				EA	1		P5-1-3500
Cleaning & Drying shall be	in accord	ance with MIL-ST	D-2073-	-1				
MILITARY PRESERVATION	i i	DRAWING OR	1	1 1	[G.A.		SIZE AND REMARKS
REQUIREMENT	STEPS	SPECIFICATION	STYLE	TYPE	GRADE	CLA	⁵⁵	(INCHES)
(MIL-STD-2073-1, Method 10			1200-	 	W5c	WF	5	17 1/2 X 13 X 6
Container	(B) 1	ASTM D5118	RSC	-	Mac	 ""		Method 2B6 or 2B7
Closure	(B) 2	ASTM D1974	 	 	 '	 		Method 2D0 of 2D1
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INTERMEDIATE PACK	AGING A	ND PACKING			XX) In ac	iccorda		with MIL-STD-129
(X) In accordance with M () As specified hereon.						pecifie		
OLIALITY PERFORMAN	NCE and I	FESTING REQUIJ	REMENT	.'S				•
(X) In accordance with M	MIL-STD)-2073-1						!
(X) As specified hereon.	. SEE N	OTE (C)			e ldeation	for hid	form	a most of this Instruction.
Specifications, standards, and Applicable general and referen								
Applicable general and reference specified, materials will be mir	nimum size	1AW MIII.—5 117-207.	/ 3 1. 101614		TH OO 112 000			
Specifical, management		UNIT PACK I	LOGISTIC	CS DAI	A (Appr	COXUMBI	te mn	It back weight and size/
WEIGHT (POUNDS	5)	CUBE (CU	UBIC FEET	5		5	SIZE ()	exterior feet) 3 x 1.10 x .58
4,00lbs REMARKS/ALL DIME	NETONS /	ADE IN INCHES U	INILESS (THER	WISE SP	ECIFI		10.00
REMARKS/ALL DIVILLI	'49TOTIO	THE HITCHES -		,				

- (A) This SPI is not applicable for Interplant shipments. Packaging and marking for interplant shipment is for supplies and materials that do not directly enter the military supply system. Typical interplant shipments are shipments from a vendor to a subcontractor or a prime contractor, or between contractors and subcontractors, or from a vendor or contractor to a military arsenal, plant, or other activity for evaluation, immediate use, or further processing as specified in the applicable contract.
- (B) —Place secured (hasp closed in proper locking position) case into fiberboard container (step 1). Handle shall be folded flat prior to insertion in the unit pack container. Closure shall be accomplished as stated in step 2 above.

Original Preparer: R.Poole Date: 16 OC		16 OCT 2003	Revise	ed by:	Date:		
ITEM DATA (APPROX)	ECBC				DRAFT		
ITEM CODE - 162	AMSRD-FC						
ITEM SIZE - 17 1/4 X 12 7/8 X 5 1/2 inches	PAGE NUMBER	NUMBER OF PAGES	nn.				
ITEM WEIGHT - 3.62 lbs	PAGE NUMBER	3		PPROVAL	REVISION	DATE	

SPECIAL PACKAGING INSTRUCTION	NATIONAL STOCK NUMBER 4240-01-497-5068
NOMENCLATURE TESTER, LWMB, M48 MASK	PAGE NUMBER (PN) 2 of 3 P5-1-3500

(C) - Packaging Quality Assurance Provisions (PQAP).

Part I - Applicable Documents

Military standards

MIL-STD-2073-1- Standard Practice For Military Packaging
MIL-STD-1916 - Department Of Defense Test Method Standard

Part II - Quality Provisions.

1. First Article Inspection. The first article sample shall consist of three (3) Tester, LWMB, M48 Mask (drawing 5-1-3500); however the items shall be packaged as specified herein. Note: When the packaging sample and item are produced at the same time, the packaging sample shall be take from the item first article sample, except that the sample shall be packaged as specified herein. As determined by the Government the packaging sample may be subjected to any or all of the examinations specified in this PQAP and be inspected for compliance with any or all of the requirements of this SPI.

a. Acceptance Criteria. If any first article sample fails to comply with any of the requirements, the first article sample shall be rejected.

2. Conformance Inspection.

- a. Lotting. A lot shall consist of the items and packaging produced by one manufacturer, at one plant, from the same materials, under essentially the same manufacturing conditions, and at essentially the same time. However; when the packaging sample is produced at the same time as the item sample, lotting shall be as specified for the item.
- b. Sampling. Sampling shall be conducted in accordance with the attributes sampling plan of MIL-STD-1916 using the verification levels (VLs) specified herein.
- c. Inspection. Inspection shall consist of examination and test of all the characteristics contained in Part III and Part IV of this PQAP.
- 3. Inspection equipment coding.
- CE Commercial inspection equipment
- VI Visual inspection

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/V 0/2 / 400.	NATIONAL STOCK NUMBER
SPECIAL PACKAGING INSTRUCTION	4240-01-497-5068
NOMENCLATURE	PAGE NUMBER SPI NUMBER (PN) 3 of 3 P5-1-3500
TESTER, LWMB, M48 MASK	

PART III - INSPECTION REQUIREMENTS

	PACKAGING CHARACTERI		TO STORY OF THE STORY
CATEGORY	CHARACTERISTICS	SAMPLING and ACCEPTANCE CRITERIA	INSPECTION METHOD
Critical	None Defined.		
Major	None Defined.		
Minor			
101	Item completely clean and dry prior to unit packaging	VL-III	VI
102	Container evident and correct	VL-III	VI and CE
102	Unit pack container and closure evident, correct.	VL-III	VI and CE
103	Unit pack container marking evident, correct and legible.	VL-III	VI and CE

NOTES:

VI = Visual inspection

CE = Commercial inspection equipment

PART IV - CERTIFICATION REQUIREMENTS

Certification shall be required for each characteristic specified below and shall include actual examination and test results when required herein. Results of examinations and tests shall be on file at the contractor's facility and shall be available to the Government for review.

TO COMPLY WITH **CHARACTERISTIC** NUMBER

Applicable specification or Packaging material 401 standard specified in this SPI.